

Product Data Sheet



BRAND NAME VJ G

SPECIFICATION ELECTRODE FOR GOUGING

Features and Applications :

VJ G is designed to produce forceful arc in all positions needed for blowing gouging off the unwanted metal leaving a very smooth clean chamfered or grooved edge for further operation of welding , rebuilding or surfacing.

Preparing joints to be welded , back gouging, removal of defects and unwanted sections, cutting of risers and gauges from casting. It is especially suited for cast iron, stainless steel and non-ferrous metal, which are difficult to be cut.

Strike the arc by the angle less than 30° from metal and than proceed forward by pressing firmly on the metal. Hasten the manipulation speed when face gouging , back gouging and shallow should be made. If deep groove is necessary, it is better to repeat gouging operation several times with shall groove , then one final gouging operation for obtaining beautiful surface.

DIMENSIONS & CURRENT DATA

Dimension (mm)	Current (A)		Packing (kgs)
	Min	Max	Qty / Pkt
2.50 x 350	120	150	5
3.15 x 350	150	200	5
4.00 x 350	200	250	5
5.00 x 350	250	300	5

CURRENT : AC/DC (+)

OTHER DATA:

Redrying: The electrodes should be redried at 250°C for 2 hour.
For more information, please feel free to contact us.



Manufactured by :

VIJEEY ELECTRODES AND WIRES PRIVATE LIMITED

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